*The pitched vowel reigns supreme and is the heart of good singing.

Give the vanishing vowel more energy than the target vowel.

*Make consonants as short as possible. Dwelling can cause tension in the jaw, tongue, lips, larynx.

*Prolonging singable consonants feels lovely and legato to the singer but the vowel stream noticeably interrupted will not sound legato to the listener.

- "Without your" getting rid of the "chew"
 - "Your" begins with an INVERTED DIPHTHONG (vanishing vowel comes first.
 - · Repeat "without" several times and do the same with "you"
 - · Sing on a single pitch

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Sing up and down by half steps; gently bite the end of the finger to check jaw movement.

